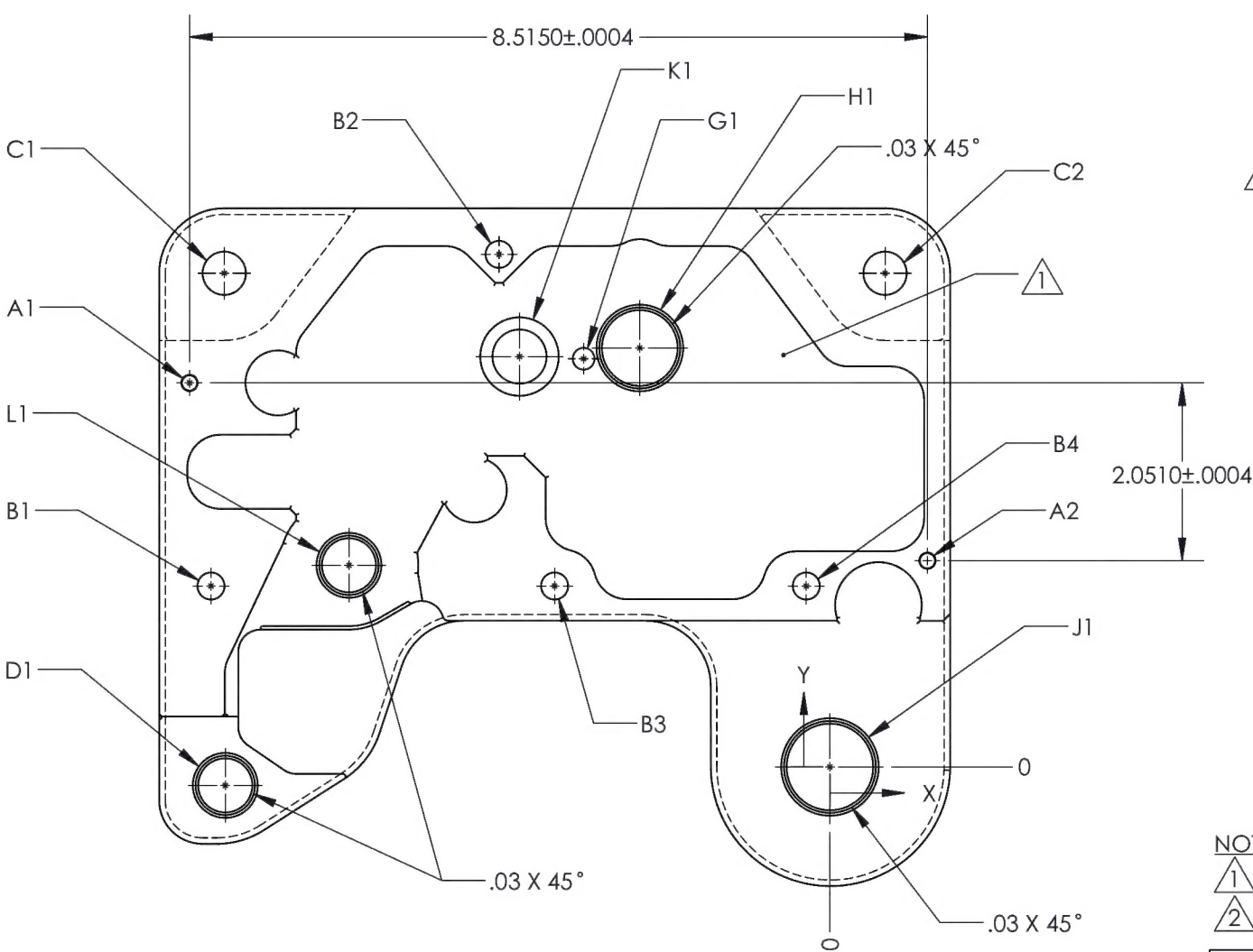


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		AS DRAWN BY CANAM.	9/11/2012	JAG	
8		CHANGED HOLE SIZE FOR HOLES A1-2, C1-2, H1, & K1 FOR A BETTER FIT.	10/29/2012	JAG	
9	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW
10	15-0226	UPDATED HOLE TABLE WAS D2 IS L1. DELETED HOLES E1 & E2. CH'D DIM G1 WAS Ø.2505-.2508 ∇ .300 IS Ø.2513-.2522 ∇ .700. CH'D HOLE ∇ TO BE CALLED FROM SAME SURFACE: D1 WAS ∇ .070 +.003 -.000 IS ∇ .540 +.003 -.000, H1 WAS ∇ .075 +.003 -.000 IS ∇ .475 +.003 -.000, J1 WAS ∇ .120 +.003 -.000 IS ∇ .520 +.003 -.000, K1 WAS ∇ .360 IS ∇ .760, WAS ∇ .320 +.005 -.000 IS ∇ .720 +.005 -.000. ADDED HOLE ∇ NOTE. DELETED UNNECESSARY DIMS SHEET 2. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/10/2015	DPD	JAG
11	17-0117	UPDATED TO NEW STANDARDS. CH'D DIM WAS Ø.177 THRU ALL \perp Ø.1880+.0005/-.0000 ∇ .55 IS Ø.177 THRU ALL \perp Ø.1882+.0005/-.0000 ∇ .55. REMOVED DIM 1.125, 2.379. ADDED DIM 8.5150±.0004, 8.5150±.0004.	5/10/2017	SM	JAG

TAG	X LOC	Y LOC	SIZE
A1	-7.390	4.430	Ø .177 THRU ALL \perp Ø .1882 ^{+.0005} _{-.0000} ∇ .55
A2			
B1	-7.142	2.087	Ø .3125 ^{+.0050} _{-.0000} THRU ALL
B2	-3.818	5.913	
B3	-3.177	2.087	
B4	-.273	2.087	
C1	-6.989	5.695	Ø .500 ^{+.005} _{-.000} THRU ALL
C2	.636	5.695	
D1	-6.977	-.213	Ø .6250 ^{+.0005} _{-.0000} THRU ALL \perp Ø .750 ∇ .540 ^{+.003} _{-.000}
G1	-2.842	4.709	Ø .2522 ^{+.0005} _{-.0000} ∇ .700
H1	-2.194	4.833	Ø .8754 ^{+.0005} _{-.0000} THRU ALL \perp Ø 1.000 ∇ .475 ^{+.003} _{-.000}
J1	-.000	.000	Ø 1.0000 ^{+.0005} _{-.0000} THRU ALL \perp Ø 1.125 ∇ .520 ^{+.003} _{-.000}
K1	-3.582	4.734	Ø .625 ∇ .760 \perp Ø .9055 ^{+.005} _{-.000} ∇ .720 ^{+.005} _{-.000}
L1	-5.550	2.326	Ø .6250 ^{+.0005} _{-.0000} THRU ALL \perp Ø .750 ∇ .470 ^{+.003} _{-.000}



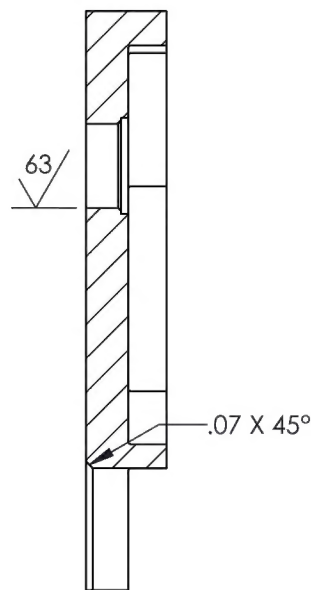
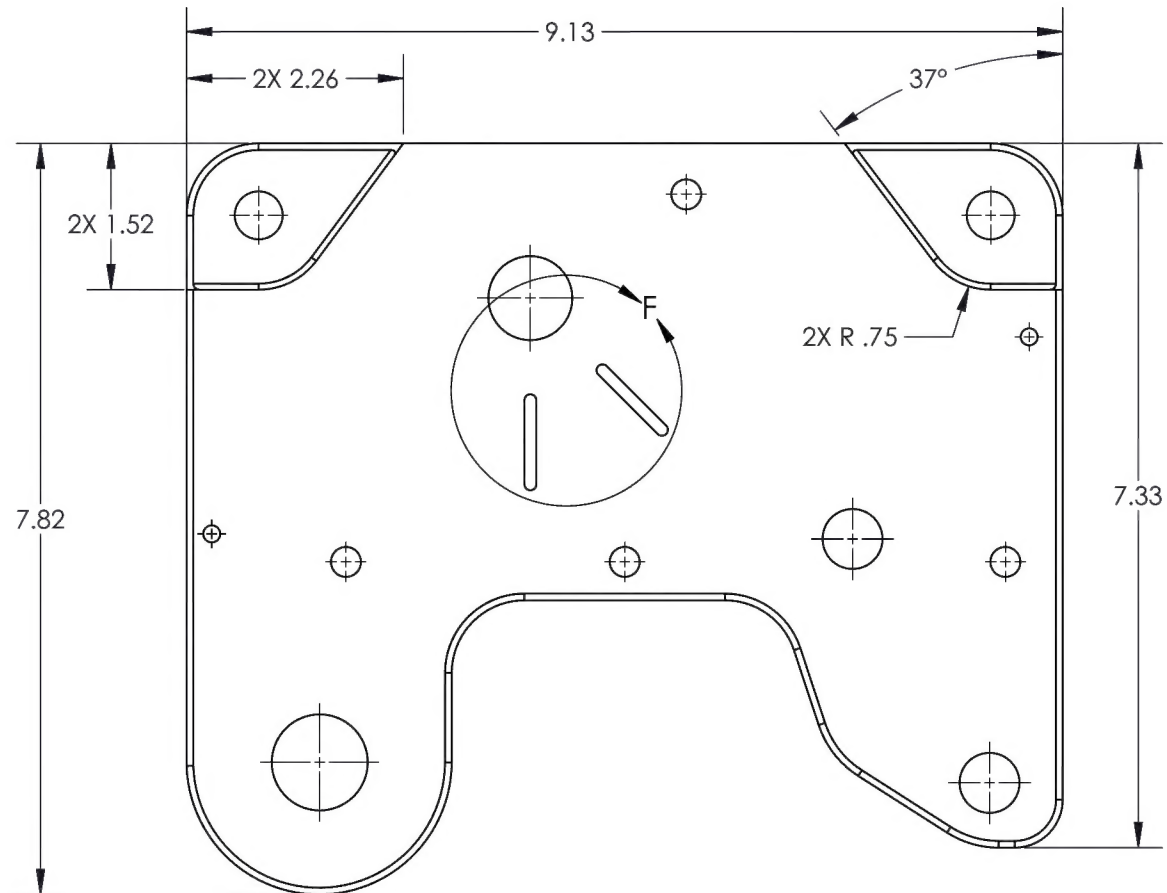
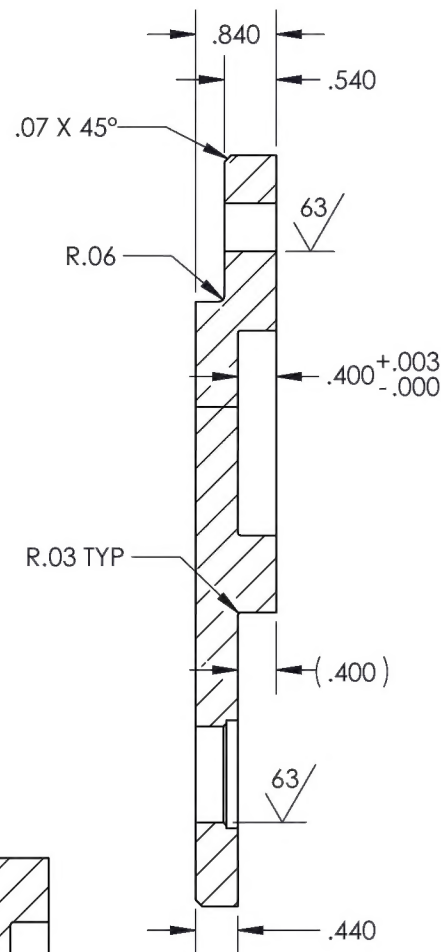
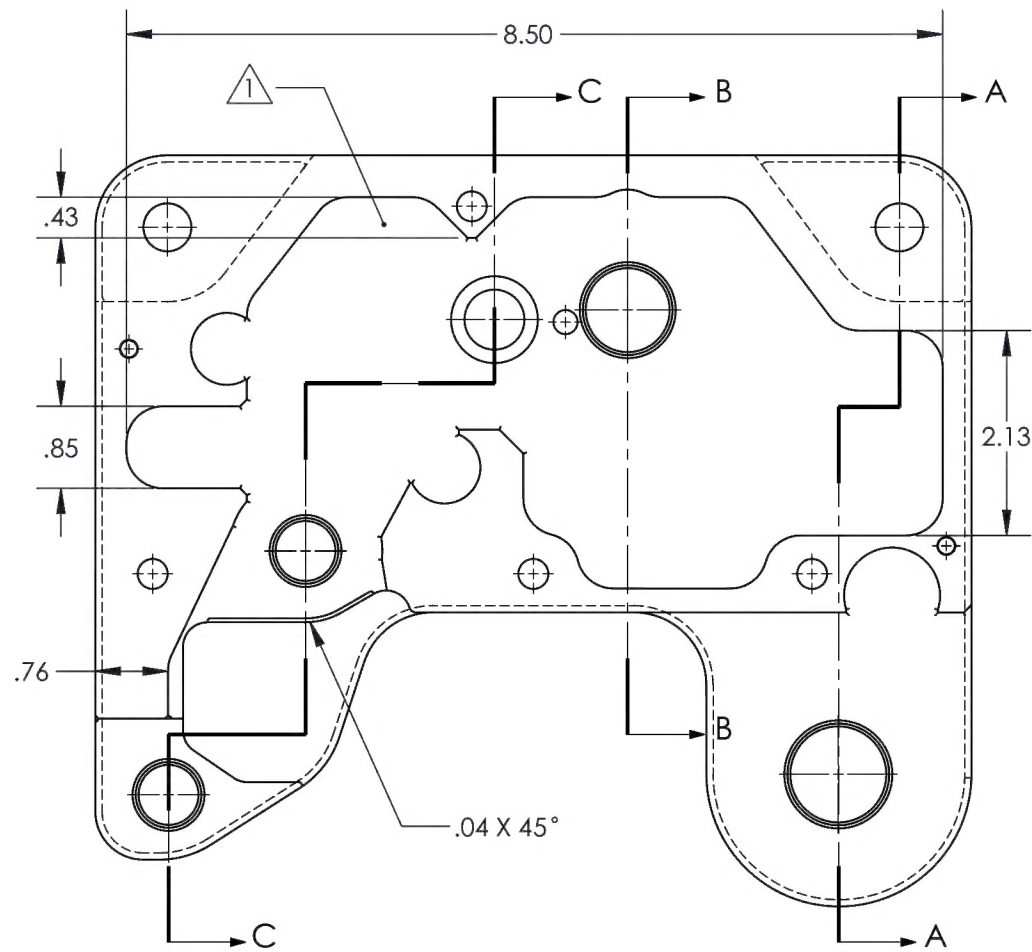
NOTES:
1 MACHINE ENGRAVE BATCH NUMBER.
2 HOLE ∇ CALLED FROM THIS SURFACE.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-2-1	1	SIDE PLATE	7075-T6	

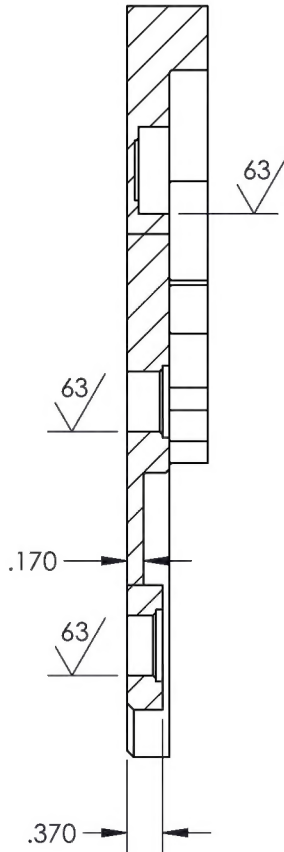
DART AEROSPACE			
TITLE SIDE PLATE			
DWG NO. C45-2-1			REV 11
MAT'L 7075-T6		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005	FRACTIONS ± 1/8
FINISH BLACK ANODIZE		.XX ± .01	ANGLES ±.5°
SPEC MIL-A-8625, TYPE II, CLASS II		.X ± .1	SURFACES = 125/
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: RJC 05/10/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 05/17/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 05/17/2017		USED ON MODEL	
APPROVED: JAG 05/17/2017			
SCALE 1:2		DATE 4/10/2003	SHEET 1 OF 2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
10	15-0226	DELETED UNNECESSARY DIMS.	9/10/2015	DPD	JAG

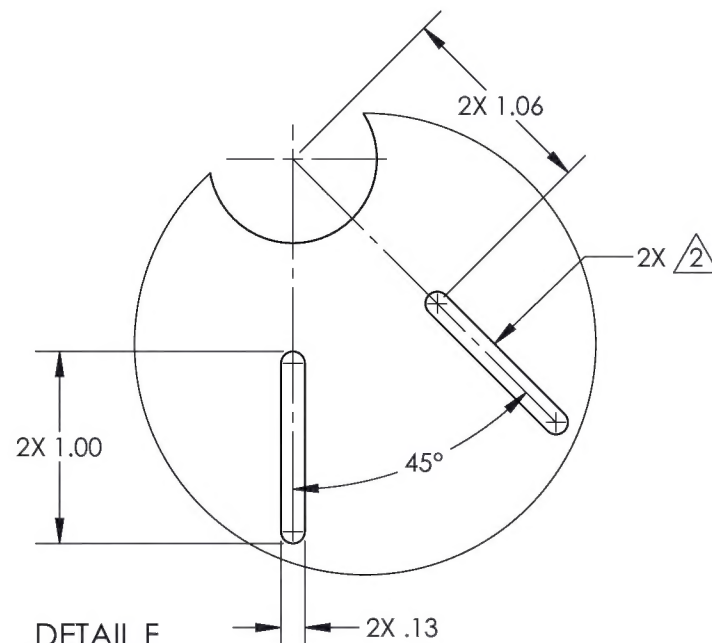


SECTION B-B



SECTION C-C

SECTION A-A



DETAIL F
SCALE 1 : 1

- NOTES:
- 1 USE DXF PROFILE FOR POCKET DETAILS.
 - 2 LASER ETCH PATTERN.

DART AEROSPACE			
TITLE SIDE PLATE			
DWG NO. C45-2-1			REV 11
MAT'L 7075-T6		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH BLACK ANODIZE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC MIL-A-8625, TYPE II, CLASS II		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CANAM		.X ± .1 SURFACES = 125/	
CHECKED: RJC 05/10/2017		1. BREAK ALL SHARP EDGES	
OPPS APPR: AA 05/17/2017		.015 X 45° OR .015R	
QA APPR: JL 05/17/2017		2. DIMENSIONAL LIMITS APPLY	
APPROVED: JAG 05/17/2017		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 4/10/2003		USED ON MODEL	
SHEET 2 OF 2			